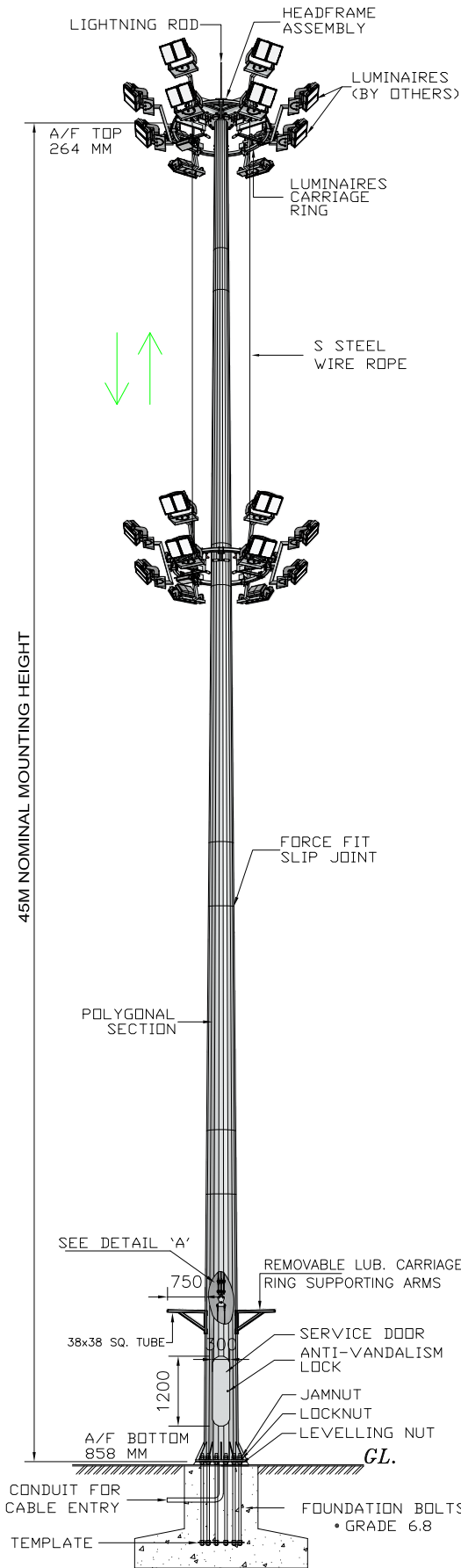
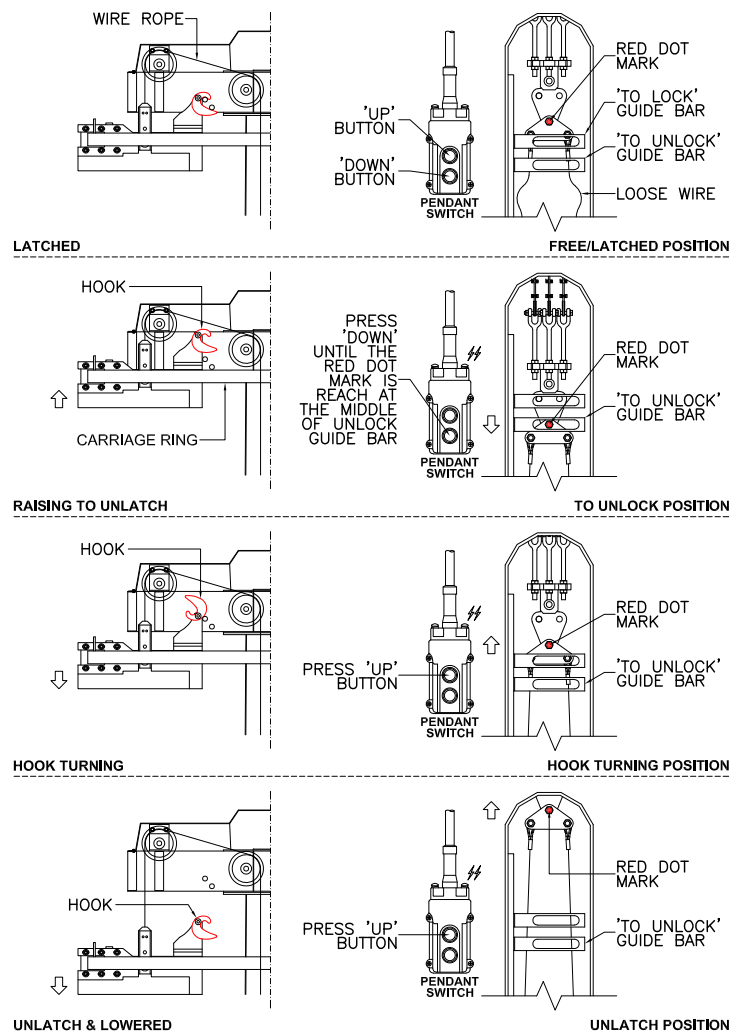


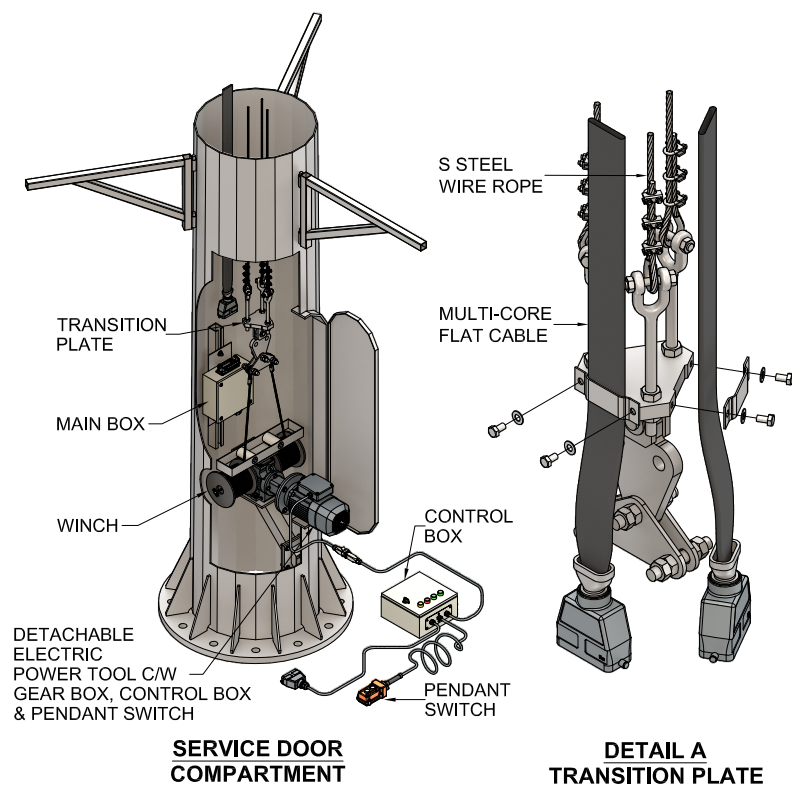
MAX. PROJECTED LUMINAIRE SAIL AREA = 2.5MSQ
 (BASED ON SYMMETRICAL LUM. ARRANGEMENT)
 MAX. LUMINAIRE AND BALLAST/COUNTER WEIGHT MASS = 800KGS



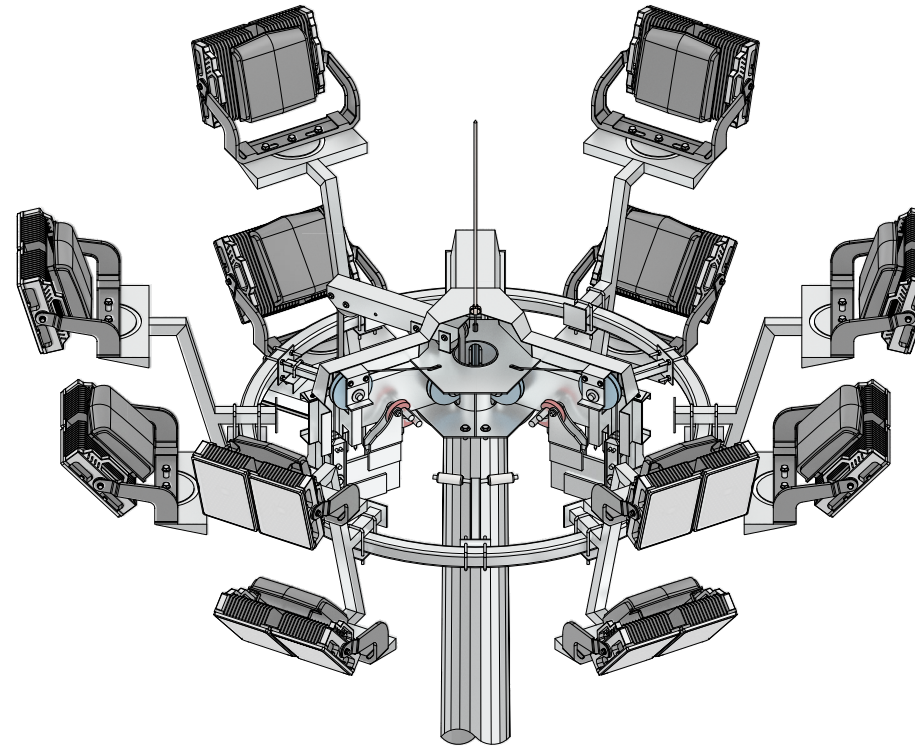
HEADFRAME



HEADFRAME & SERVICE DOOR - TO UNLOCK PROCESS



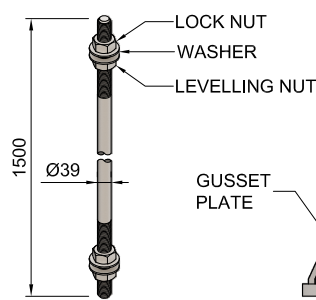
SERVICE DOOR



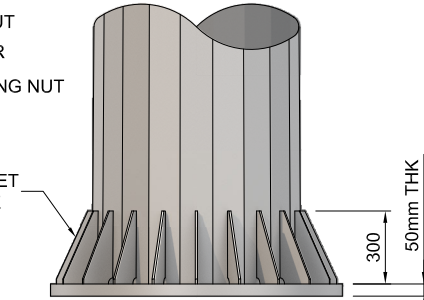
**HIGH MAST HEAD FRAME
TYPICAL ARRANGEMENT OF LUMINAIRE**

NOTES :

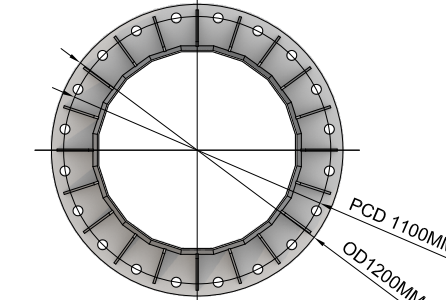
THE LATCHING MECHANISM USES SELF LOCKING SYSTEM FULLY OPERATIONAL BY LAW OF GRAVITY AND MUST NOT CONTAIN MECHANICAL COMPONENTS SUCH AS SPRINGS, LEVERS ETC.



ANCHOR BOLT



**BASE FLANGE (FRONT VIEW)
STIFFENED WITH GUSSET PLATE**



**BASE FLANGE (PLAN VIEW)
STIFFENED WITH GUSSET PLATE**

SPECIFICATION

- HIGH MAST DIMENSION
 - 1.1 MOUNTING HEIGHT = 45M
 - 1.2 CROSS SECTION SHAPE (NO OF SIDES) = 20
 - 1.3 MAX. TOTAL NO OF SECTIONS = 5
 - 1.4 MAX. SECTION LENGTH = 10.8M
- | | BTM. SECTION | INT. SEC 1 | INT. SEC 2 | INT. SEC 3 | TOP SECTION |
|-----------|--------------|------------|------------|------------|-------------|
| LENGTH | 11425 | 11425 | 10500 | 10800 | 5950 |
| THICKNESS | 9 | 9 | 6 | 6 | 6 |
| TOP AF | | | | | 264 |
| BOTTOM AF | 858 | | | | |
- SERVICE DOOR DIMENSIONS
 - 1.5.1 LENGTH = 1200mm
 - 1.5.2 WIDTH = 300mm
 - 1.5.3 DOOR BOTTOM FROM GROUND LEVEL = 600mm
 - DOOR OPENING TO BE REINFORCED HEAVILY TO PREVENT BUCKLING = YES
 - ANTI-VANDALISM DOOR LOCK = YES-TRIANGULAR DOOR LOCK
 - BASE FLANGE
 - 1.8.1 OD = 1200mm
 - 1.8.2 P.C.D = 1100mm
 - 1.8.3 THICKNESS = 50mm
 - DESIGN CONDITIONS
 - 2.1 NUMBER OF LUMINAIRE = SUBJECT TO PROJECT
 - 2.2 LUMINAIRE RATING = SUBJECT TO PROJECT
 - 2.3 MAX. PROJECTED LUMINAIRE SAIL AREA (BASED ON SYMMETRICAL LUM. ARRANGEMENT) = 2.5MSQ
 - 2.4 MAX. LUMINAIRE AND BALLAST MASS = 800KGS
 - 2.5 BASIC WIND SPEED = 35 m/s at 10M HEIGHT
 - 2.6 DESIGN SAFETY FACTOR = SUBJECT TO PROJECT
 - CONFIRMING STANDARDS
 - 3.1 MAST DESIGN = ILE TR7/ CP3
 - 3.2 MATERIAL = BS 4360 GR50A / JIS G3101 SS400
 - 3.3 WELDING (ELECTRIC ARC WELDING) = BS 5135
 - 3.4 GALVANIZING = BS EN ISO : 1461 (BS 729)
 - TESTING PROCEDURES = DIMENSIONAL VERIFICATION, GALVANIZING THICKNESS, MATERIAL THICKNESS
 - ULTIMATE GROUND REACTIONS
 - 5.1 UNFACTORED SHEAR FORCE =
 - 5.2 UNFACTORED OVERTURNING MOMENT =
 - 5.3 UNFACTORED AXIAL LOAD =

| REV. | DATE | BY | DESCRIPTION |
|------|------|----|-------------|
| | | | |
| | | | |
| | | | |

PROJECT

OWNER

M & E CONSULTANT

MAIN CONTRACTOR

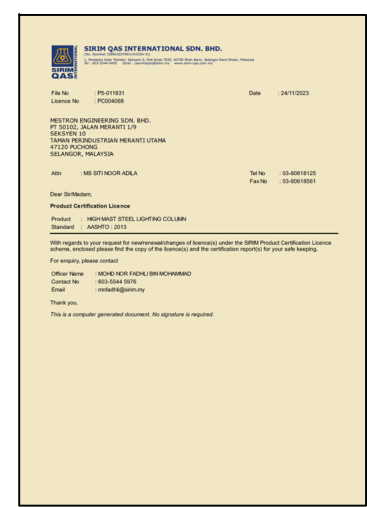
DRAWING TITLE
**45M HIGH MAST
 HEAVY DUTY DESIGN**

MANUFACTURER

MESTRON ENGINEERING SDN BHD (591970-X)
 TEL: 603-8069 1815 FAX: 603-8069 1805
 EMAIL : info@mestron.com.my
 WEB : www.mestron.com.my



ISO 9001:2015



SIRIM PRODUCT CERTIFICATE



DRAWN BY : HAFIZ DATE : 31-03-2024

SCALE : N.T.S CHKD. BY : NED

DRAW NO. : 45M-HM-HD-24-D0-RO REVISION 00